

## Maintenance Record Table of CNC Lath

Year: \_\_\_\_\_ Model: \_\_\_\_\_ SN: \_\_\_\_\_ Owner: \_\_\_\_\_

Item	Check Point	Span	1	2	3	4	5	6
Bed casting	Machine leveling	1000 hrs						
	Slide wiper	500h						
Feed system	Lubrication volume of moving element	500h						
	Backlash adjustment	1000h						
Headstock	Parallelism of spindle	2000h						
	Belt elasticity	2000h						
	Oil changeover of gear box	2000h						
Turret	Center height of turret	1000h						
	Parallelism of turret	1000h						
Tailstock	Parallelism of tailstock spindle	1000h						
Chuck	Disassembly and chuck cleaning	1000h						
	Disassembly waterproof and dust cover then cleaning	500h						
	Chuck precision	500h						
	Check stroke	500h						
Hydraulic unit	Hydraulic oil changeover	2000h						
	Suction filter cleaning	2000h						
	Tank cleaning	2000h						
Lubrication unit	Suction filter cleaning	2000h						
	Oil distributor changeover/cleaning	2000h						
	Tank cleaning	2000h						
Coolant system	Filter cleaning	500h						
	Coolant changeover	1000h						
	Tank cleaning	2000h						